

- NOTES:
1. COPLANARITY TO BE WITHIN .004.
 2. MINIMUM PUSHOUT FORCE: 1 LB.
 3. TAILS TO BE SHEARED TO THE DIMENSION AS SHOWN, .003 [.08] MAX BURR.
 4. .010 [.25] MAX CUT FLASH.
 5. FOR -XX POSITION ASSEMBLY USE -XX POSITION BODY EXCEPT AS LISTED IN TABLE 2
 6. IF -A ON ASSEMBLY, USE -A ON END OF BODY CALLOUT FTE-190-0X-G-DV-SA FOR STOCK THAT WILL BE CUT FOR STAKED -A ORDERS. FTE-190-0X-G-DV FOR ORDERS NOT REQUIRING STAKED -A.

DO NOT SCALE FROM THIS PRINT

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:		TITLE:	DWG NO:
ONE PLACE DECIMALS ±.1[2.5]	THREE PLACE DECIMALS ±.005[.13]	ANGLES ± 2°				.8MM x 1.2MM C.L. TERMINAL STRIP ASSM	FTE-1XX-XX-X-DV-XX-XX
TWO PLACE DECIMALS ±.01[.3]	FOUR PLACE DECIMALS ±.0020[.051]						SHEET 1 OF 3

ASSEMBLY	BODY
FTE-1XX-01-G-DV-ES-XX (SEE NOTES 5 AND 6)	FTE-90-D-ES-XX-X (SEE NOTES 5 AND 6)
FTE-115-01-G-DV-ES-XX (SEE NOTE 6)	FTE-85-D-ES-15-X (SEE NOTE 6)
FTE-120-01-G-DV-ES-A-XX	FTE-85-D-ES-20-A
FTE-120-01-G-DV-ES-XX	FTE-90-D-ES-20

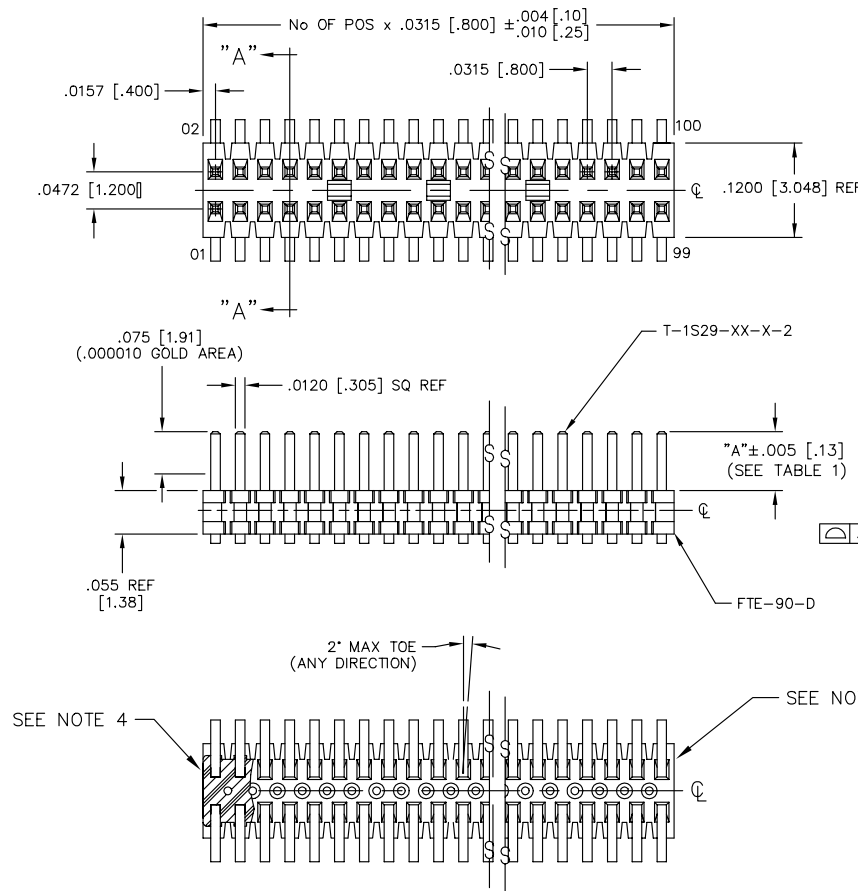
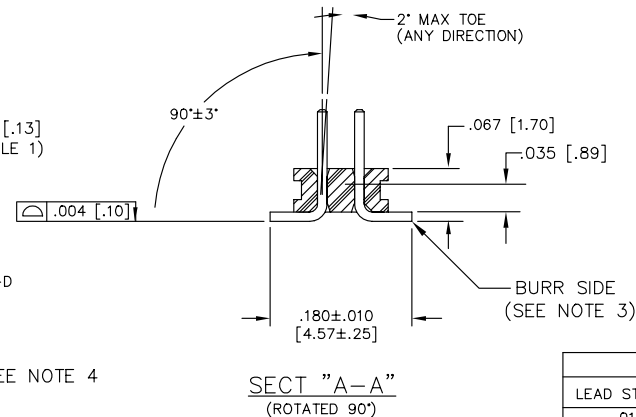


FIG. 1

- FTE-1XX-XX-X-DV-XX-XX**
- No OF POSITIONS** -05 THRU -90 (PER ROW)
 - LEAD STYLE SPEC**
 - 01: .075 POST (USE T-1S29-04-X-2 FOR HAND FILL, T-1S29-02-X-2 FOR MACHINE FILL)
 - 02: .175 POST (USE T-1S29-04-X-2 FOR HAND FILL, T-1S29-02-X-2 FOR MACHINE FILL)
 - 03: .120 POST (USE T-1S29-04-X-2 FOR HAND FILL, T-1S29-02-X-2 FOR MACHINE FILL)
 - PLATING SPEC**
 - G: .000010 GOLD ON POST, FLASH GOLD ON REMAINDER
 - ROW SPEC**
 - DV: DOUBLE ROW VERTICAL (USE FTE-90-D)
 - OPTIONS**
 - P: PICK & PLACE PAD (SEE FIG. 2, SHT 2) (ONLY AVAILABLE FOR 08-90 POSITIONS) (USE PPP-37)
 - TR: TAPE & REEL PACKAGING
 - A: ALIGNMENT PIN (MOLDED OR STAKED) [SAMTEC DISCRETION ON WHICH -A PIN USED] (MOLDED 4 POS MIN, SEE FIG 6, SHT 2) (USE FTE-90-D-XX) (STAKED 7 POS MIN, SEE FIG 5, SHT 2) (USE FTE-90-D-A)
 - M: METAL PICK & PLACE PAD (USE MPP-17-5 (SEE FIG 9 SHT 3) (10 POS. MIN, AVAILABLE IN -01 STYLE ONLY)
 - FLEX SHROUD OPTIONS**
 - (STYLE -01 ONLY)
 - ES: END SHROUD [SAMTEC DISCRETION ON WHICH -ES USED] (SEE FIG 3, SHT 2 FOR SNAPPED-ON, 11 POSITIONS PER ROW MIN) (SEE FIG 8, SHT 2 FOR MOLDED, 5 POSITIONS PER ROW MIN) (SEE TABLE 2)
 - EC: END SHROUD WITH LOCKING CLIPS (SEE FIG. 7, SHT. 2) (11 POSITIONS PER ROW MIN)
 - EP: END SHROUD WITH GUIDE POSTS (SEE FIG. 4, SHT2) (11 POSITIONS PER ROW MIN)



MATERIAL:
 BODY: VECTRA E130
 COLOR: BLACK
 MAX BOW ALLOWED: .002 [.05]
 MAX FLASH ALLOWED: .002 [.05]
 MAX GATE VESTIGE ALLOWED: .002 [.05]



EXISPROD\ASSEMBLY\POINT8MM FTE-ASM
 520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
 PHONE (812) 944-6733 P.O. BOX 1147
 CODE 55322

PLOT SCALE: 1 = .125

MADE BY: BRATCHER 8-30-95

FTE-1XX-XX-X-DV-XX-XX
 SHEET 1 OF 3

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